

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	6100	MPa	ISO 527
Stress at break	105	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	5300	MPa	ISO 178
Flexural strength	155	MPa	ISO 178
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 124	-	ISO 2039-2
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	304	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	125	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	245	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	290	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	35	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	50	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Other properties			
Density	1240	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.08	%	-
Melt temperature	315 - 335	°C	-
Mold temperature	135 - 145	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe