

SCANAMID 6 B11[^]FC

PA6

Polykemi AB

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.0 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Strength	82 / 63	MPa	ISO 527
Yield strain	4 / 25	%	ISO 527
Strain at break	35 / >50	%	ISO 527
Flexural modulus, 23°C	3100 / 1700	MPa	ISO 178
Charpy notched impact strength, +23°C	5 / 18	kJ/m ²	ISO 179/1eA
ASTM Data			
Shore D Hardness	77 / -	-	ASTM D 2240

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	70 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	185 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	200 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	1130 / -	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe, Asia Pacific