

SCANAMID 6 B11[^]

PA6

Polykemi AB

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	75 / 60	MPa	ISO 527
Yield strain	4 / 30	%	ISO 527
Flexural modulus, 23°C	2600 / 1500	MPa	ISO 178
Charpy notched impact strength, +23°C	9 / 20	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	180 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	200 / *	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-
Other properties			
Density	1130 / -	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe, Asia Pacific