

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.0 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3600 / -	MPa	ISO 527
Tensile Strength	85 / -	MPa	ISO 527
Yield strain	3.7 / -	%	ISO 527
Strain at break	9 / -	%	ISO 527
Flexural modulus, 23°C	3200 / -	MPa	ISO 178
Flexural strength	110 / -	MPa	ISO 178
Charpy impact strength, +23°C	120 / -	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	90 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	5 / -	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	80 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	200 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	90 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.5	mm	-
Glow Wire Ignition Temperature (GWIT)	775	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.5	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	600 / -	-	IEC 60112
Other Standards^[5]			
Relative permittivity, 1MHz	3.5 / 7	-	IEC 60250
Dissipation factor, 1MHz	300 / 3000	E-4	IEC 60250
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 60093
Surface resistivity	* / 1E10	Ohm	IEC 60093
S: These properties are reported by the producer according standards that are different to our defaults.			
Other properties			
dry / cond			
Water absorption	9 / *	%	Sim. to ISO 62
Humidity absorption	2.5 / *	%	Sim. to ISO 62
Density	1170 / -	kg/m ³	ISO 1183
Material specific properties			
dry / cond			
ISO Data			
Viscosity number	125 / *	cm ³ /g	ISO 307, 1157, 1628
Processing Recommendation Injection Molding			
Value			
Pre-drying - Temperature	<80	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	250 - 270	°C	-
Mold temperature	40 - 80	°C	-

Characteristics

Processing

Injection Molding

Additives

Lubricants, Release agent

Special Characteristics

Flame retardant, Halogen-free, Heat stabilized or stable to heat

Features

Nucleated

Applications

Electrical and Electronical

Regional Availability

Europe