

4LOY 25E33100

(PC+ABS)

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	30	g/10min	ISO 1133
Temperature	230	°C	-
Load	5	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	2600	MPa	ISO 527
Yield stress	56	MPa	ISO 527
Stress at break	44	MPa	ISO 527
Strain at break	42	%	ISO 527
Izod notched impact strength, +23°C	40	kJ/m ²	ISO 180/1A
Izod notched impact strength	10	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, B	128	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	350	-	IEC 60112
Other properties			
Density	1180	kg/m ³	ISO 1183

Characteristics**Special Characteristics**

Flame retardant

Regional Availability

Europe