

**Polybest 6 PD**

PA6

Polyma Kunststoff GmbH &amp; Co.KG

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	<b>2900</b>	MPa	ISO 527
Yield stress	<b>85</b>	MPa	ISO 527
Yield strain	<b>5</b>	%	ISO 527
Strain at break	<b>70</b>	%	ISO 527
Izod impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	<b>5.5</b>	kJ/m <sup>2</sup>	ISO 180/1A

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>80</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>180</b>	°C	ISO 75-1/-2
Vicat softening temperature, B	<b>206</b>	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	<b>V-2</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
Glow Wire Flammability Index (GWFI)	<b>825</b>	°C	IEC 60695-2-12
GWFI - thickness tested (1)	<b>2</b>	mm	-
Glow Wire Ignition Temperature (GWIT)	<b>750</b>	°C	IEC 60695-2-13
GWIT - thickness tested (1)	<b>2</b>	mm	-

<b>ASTM Data</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melting Temperature	<b>222</b>	°C	ASTM D 3418

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Humidity absorption	<b>2</b>	%	Sim. to ISO 62
Density	<b>1140</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>90 - 100</b>	°C	-
Pre-drying - Time	<b>3</b>	h	-
Melt temperature	<b>230 - 250</b>	°C	-
Mold temperature	<b>70 - 80</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe