

PlusTek RB703BK11

PA6

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1830	MPa	ISO 527
Tensile Strength	45	MPa	ISO 527
Yield strain	4.4	%	ISO 527
Izod notched impact strength, +23°C	60	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Water absorption	9	%	Sim. to ISO 62
Humidity absorption	3	%	Sim. to ISO 62
Density	1100	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	65 - 80	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	230 - 240	°C	-
Zone 2	230 - 270	°C	-
Zone 3	230 - 270	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa