

**PlusTek PB5072NT**

PA6

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3200	MPa	ISO 527
Tensile Strength	80	MPa	ISO 527
Strain at break	10	%	ISO 527
Izod notched impact strength, +23°C	4	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	62	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	160	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	3.0	mm	-
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	1	%	Sim. to ISO 62
Density	1140	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Mold temperature	65 - 80	°C	-
Feed temperature	60 - 80	°C	-
Zone 1	230 - 250	°C	-
Zone 2	250 - 270	°C	-
Zone 3	260 - 270	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Special Characteristics**

Flame retardant, Halogen-free

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa