

4LOY 25E17200

(PC+ABS)

4Plas

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	15	g/10min	ISO 1133
Temperature	270	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2250	MPa	ISO 527
Yield stress	50	MPa	ISO 527
Stress at break	45	MPa	ISO 527
Strain at break	50	%	ISO 527
Izod notched impact strength, +23°C	40	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	100	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	120	°C	ISO 75-1/-2
Vicat softening temperature, B	115	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-

Other properties	Value	Unit	Test Standard
Density	1130	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Europe