

**RTP 2017 FR**

PA\*

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.021</b>	mm/mm	ASTM D 955

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Flexural Modulus	<b>137.9</b>	MPa	ASTM D 790
Shore A Hardness	<b>90</b>	-	ASTM D 2240
Shore D Hardness	<b>45</b>	-	ASTM D 2240
Izod Impact notched, 1/8 in	<b>N</b>	J/m	ASTM D 256

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-0</b>	-	UL 94
Thickness tested	<b>0.305</b>	mm	-

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1300</b>	kg/m <sup>3</sup>	ASTM D 792

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>79.4</b>	°C	-
Pre-drying - Time	<b>2</b>	h	-
Melt temperature	<b>171 - 238</b>	°C	-
Mold temperature	<b>21.1 - 48.9</b>	°C	-
Injection pressure	<b>68.9 - 103</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Flame retardant