

Product Texts

LNP THERMOTUF VX99809 compound is based on Super Tough Nylon resin containing proprietary fillers. Added features of this grade include: Impact Modified, Easy Release.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	2.5	mm/mm	ASTM D 955
Mold Shrinkage, TD	2.5	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1880	MPa	ISO 527
Yield stress	42	MPa	ISO 527
Yield strain	3.6	%	ISO 527
Stress at break	41	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	1300	MPa	ISO 178
Izod impact strength, +23°C, 4mm	145	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	82	kJ/m ²	ISO 180/1A

ASTM Data	Value	Unit	Test Standard
Tensile Modulus	1980	MPa	ASTM D 638
Tensile Strength at Yield	43	MPa	ASTM D 638
Tensile Strength at Break	40	MPa	ASTM D 638
Elongation at Yield	3.9	%	ASTM D 638
Elongation at Break	75.4	%	ASTM D 638
Flexural Modulus	1220	MPa	ASTM D 790
Izod Impact notched, 1/8 in	885	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	1330	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	47	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	100	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 66 psi	178	°C	ASTM D 648
DTUL @ 264 psi	49	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	1.9	%	Sim. to ISO 62
Density	1080	kg/m ³	ISO 1183
Water Absorption, 24hr	0.92	%	ASTM D 570
Density	1080	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	280 - 295	°C	-
Mold temperature	95 - 110	°C	-
Zone 1	260 - 270	°C	-
Zone 2	275 - 290	°C	-
Zone 3	295 - 305	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified