

**Product Texts**

Product nomenclature: ISO 16396-PA6T/6I,GF60,M1H,C12-220

Co Polyamide

Partially aromatic Polyamide

**Product Attributes**

Hydrolysis resistant, Improved heat resistance, Improved UV resistance (outdoor use)

**Markets****Industry & Consumer goods**

Housewares, Medical devices, Sanitary, water and gas supply

**Approvals****Food Contact**

NSF 51, EU Requirements, FDA

**Potable Water Contact**

NSF 61, KTW, WRAS, ACS, DVGW W270

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.1 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.2 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Density of melt	1.65	kg/m <sup>3</sup>	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	23000 / 22500	MPa	ISO 527
<sup>[C]</sup> Stress at break	260 / 250	MPa	ISO 527
<sup>[C]</sup> Strain at break	1.5 / 1.5	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	75 / 75	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	75 / 75	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	11 / 11	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	10 / 10	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Puncture - maximum force, +23°C	1200 / 1200	N	ISO 6603-2
<sup>[C]</sup> Puncture energy, +23°C	3.5 / 3.5	J	ISO 6603-2
<sup>[C]</sup> Shore D hardness	92 / *	-	ISO 7619-1

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	325 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 8.00 MPa	215 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	15 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	40 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	1E11 / 1E11	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	30 / 30	kV/mm	IEC 60243-1

[C] Comparative tracking index	- / 600	-	IEC 60112
[C]: CAMPUS			

Other properties	dry / cond	Unit	Test Standard
[C] Water absorption	<b>3 / *</b>	%	Sim. to ISO 62
[C] Humidity absorption	<b>1.2 / *</b>	%	Sim. to ISO 62
[C] Density	<b>1780 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Granules, Black

**Special Characteristics**

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Certifications**

Food contact, Food approval FDA 21 CFR, Drinking water contact, Drinking water contact KTW, Drinking water contact DVGW W270, Drinking water contact NSF 61

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa