

Product Texts

Product-nomenclature: ISO 16396-PA6T/6I,GF30,M1H,C12-110

Co Polyamide

Partially aromatic Polyamide

Product Attributes

Hydrolysis resistant, Improved heat resistance, Improved UV resistance (outdoor use)

Markets**Industry & Consumer goods**

Housewares, Medical devices, Sanitary, water and gas supply

Approvals**Food Contact**

NSF 51, EU Requirements, FDA

Potable Water Contact

NSF 61, KTW, WRAS, ACS, DVGW W270

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
^[C] Density of melt	1.25	kg/m ³	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	11000 / 11000	MPa	ISO 527
^[C] Stress at break	190 / 170	MPa	ISO 527
^[C] Strain at break	2 / 2	%	ISO 527
^[C] Charpy impact strength, +23°C	50 / 50	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	50 / 50	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7 / 7	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	7 / 7	kJ/m ²	ISO 179/1eA
^[C] Puncture - maximum force, +23°C	1000 / 950	N	ISO 6603-2
^[C] Puncture energy, +23°C	2 / 2	J	ISO 6603-2
^[C] Shore D hardness	90 / *	-	ISO 7619-1

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	325 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 8.00 MPa	155 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	20 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	50 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E11 / 1E11	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E12	Ohm	IEC 62631-3-2
^[C] Electric strength	30 / 30	kV/mm	IEC 60243-1

[C] Comparative tracking index	- / 575	-	IEC 60112
[C]: CAMPUS			

Other properties	dry / cond	Unit	Test Standard
[C] Water absorption	3.5 / *	%	Sim. to ISO 62
[C] Humidity absorption	1.8 / *	%	Sim. to ISO 62
[C] Density	1440 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Granules, Black

Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

Certifications

Food contact, Food approval FDA 21 CFR, Drinking water contact, Drinking water contact KTW, Drinking water contact DVGW W270, Drinking water contact NSF 61

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa