

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	10500 / 10000	MPa	ISO 527
Stress at break	170 / 150	MPa	ISO 527
Strain at break	2 / 2	%	ISO 527
Charpy impact strength, +23°C	50 / 50	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	75 / 75	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	6 / 6	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6 / 6	kJ/m ²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	325 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	280 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-

Other properties	dry / cond	Unit	Test Standard
Water absorption	3.5 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1630 / -	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.1	%	-
Melt temperature	330 - 340	°C	-
Mold temperature	140 - 160	°C	-

Characteristics

Processing

Injection Molding

Applications

Electrical and Electronical

Delivery form

Black

Regional Availability

Europe