

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.011	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	74	MPa	ASTM D 638
Flexural Modulus	2300	MPa	ASTM D 790
Flexural Strength	91	MPa	ASTM D 790
Izod Impact notched, 1/8 in	47	J/m	ASTM D 256
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	219	°C	ISO 11357-1/-3
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	75	°C	ASTM D 648
DTUL @ 264 psi	55	°C	ASTM D 648
Vicat Temperature	210	°C	ASTM D 1525
Other properties			
Density	1130	kg/m ³	ASTM D 792
Processing Recommendation Extrusion			
Pre-drying - Temperature	90	°C	-
Pre-drying - Time	4	h	-
Melt temperature	220 - 240	°C	-

Characteristics**Processing**

Other Extrusion

Additives

Lubricants

Delivery form

Natural Color

Regional Availability

North America, Europe, South and Central America