

**Product Texts**

Low Viscosity, Injection Molding

ISO 1043 PA6

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	30 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	230 / *	°C	-
Load	2.16 / *	kg	-
<sup>[C]</sup> Molding shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	3100 / 1000	MPa	ISO 527
<sup>[C]</sup> Yield stress	83 / -	MPa	ISO 527
<sup>[C]</sup> Yield strain	5.3 / -	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	4 / 31	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	57 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	175 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	60 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	60 / *	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 1MHz	4 / -	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	220 / -	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	>1E13 / -	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Electric strength	26 / -	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	600 / -	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Humidity absorption	2.8 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	1130 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Viscosity number	138 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Asia Pacific

**Delivery form**

Pellets

**Other text information**

**Injection molding**

[Injection Molding Recommendations](#)

[Steel recommendations for molds screws and barrels](#)

[Trouble shooting guideline for injection molding](#)