

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>17</b>	g/10min	ISO 1133
Temperature	<b>225</b>	°C	-
Load	<b>2.16</b>	kg	-

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Yield stress	<b>65</b>	MPa	ISO 527
Strain at break	<b>20</b>	%	ISO 527
Flexural modulus, 23°C	<b>2800</b>	MPa	ISO 178
Flexural strength	<b>95</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 180/1A

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>65</b>	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	<b>130</b>	°C	ISO 75-1/-2

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1130</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Processing humidity	<b>≤0.15</b>	%	-
Melt temperature	<b>240 - 285</b>	°C	-
Mold temperature	<b>65 - 80</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Additives**

Lubricants, Release agent

**Special Characteristics**

High impact or impact modified, Heat stabilized or stable to heat

**Chemical Resistance**

General Chemical Resistance

**Regional Availability**

North America, Europe, Asia Pacific