

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	60	MPa	ISO 527
Strain at break	25	%	ISO 527
Flexural modulus, 23°C	2500	MPa	ISO 178
Flexural strength	85	MPa	ISO 178
Izod notched impact strength, +23°C	7	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	75	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	135	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	1150	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	240 - 285	°C	-
Mold temperature	65 - 80	°C	-

Characteristics

Processing

Injection Molding

Additives

Lubricants, Release agent

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Chemical Resistance

General Chemical Resistance

Regional Availability

North America, Europe, Asia Pacific