

RTP 1005 TFE 13 SI 2

(PBT+PTFE+SI)-GF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	9653	MPa	ASTM D 638
Tensile Strength	110	MPa	ASTM D 638
Flexural Modulus	8963	MPa	ASTM D 790
Flexural Strength	186	MPa	ASTM D 790
Izod Impact notched, 1/8 in	107	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	207	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1620	kg/m ³	ASTM D 792
Moisture Content	0.03	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	238 - 271	°C	-
Mold temperature	79.4 - 107	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Regional Availability

North America, Europe, Asia Pacific