

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.018</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>55.2 / 37.2</b>	MPa	ASTM D 638
Elongation at Break	<b>50 / -</b>	%	ASTM D 638
Flexural Modulus	<b>1630 / 614</b>	MPa	ASTM D 790
Flexural Strength	<b>62.1 / 28.3</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 78 /</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>800 / N</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Coefficient of Thermal Expansion, MD	<b>110</b>	E-6/K	ASTM D 696
DTUL @ 66 psi	<b>168</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>65.6</b>	°C	ASTM D 648
<b>Electrical properties</b>			
	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Dielectric Strength, Short Time	<b>20 / -</b>	kV/mm	ASTM D 149
Volume Resistivity	<b>1E13 / -</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Water Absorption, 24hr	<b>1.1</b>	%	ASTM D 570
Density	<b>1070</b>	kg/m <sup>3</sup>	ASTM D 792

## Characteristics

### Processing

Injection Molding

### Special Characteristics

High impact or impact modified

### Delivery form

Pellets, Natural Color

### Regional Availability

North America

### Additives

Lubricants