

Product Texts

Product-nomenclature: ISO 16396-PA6,,M1HR,S14-030N

Product Attributes

Nucleated

Markets**Automotive**

Powertrain and Chassis, Interior

Electricals & Electronics

Electrical appliances, Electrical equipment

Industry & Consumer goods

Housewares, Mechanical Engineering, Sports & Leisure, Tools & Accessories

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.0 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577
^[C] Density of melt	970	kg/m ³	-
^[C] Thermal conductivity of melt	0.22	W/(m K)	-
^[C] Spec. heat capacity of melt	2600	J/(kg K)	-
^[C] Eff. thermal diffusivity	8.72E-8	m ² /s	-
^[C] Ejection temperature	195	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3000 / 1000	MPa	ISO 527
^[C] Yield stress	80 / 40	MPa	ISO 527
^[C] Yield strain	4 / 15	%	ISO 527
^[C] Nominal strain at break	15 / >50	%	ISO 527
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	5 / 30	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	5 / 4	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	175 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	80 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E11 / 1E9	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E11	Ohm	IEC 62631-3-2
^[C] Electric strength	30 / 27	kV/mm	IEC 60243-1
^[C] Comparative tracking index	- / 600	-	IEC 60112

[C]: CAMPUS

Grilon BS natural

PA6

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	9 / *	%	Sim. to ISO 62
^[C] Humidity absorption	3 / *	%	Sim. to ISO 62
^[C] Density	1130 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	260	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294
Injection Molding, pressure at hold	75	MPa	ISO 294

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Granules, Natural Color

Additives

Lubricants

Features

Nucleated

Applications

Automotive, Electrical and Electronical, Sports Equipment

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa