

EPLAMID 6 FX0 NC Q1B501

PA6

Epsan Plastik San. Tic. A.Ş

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.2	%	ISO 294-4, 2577
Molding shrinkage, normal	1.4	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	3700	MPa	ISO 527
Stress at break	75	MPa	ISO 527
Strain at break	4	%	ISO 527
Flexural modulus, 23°C	3400	MPa	ISO 178
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	220	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	80	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	190	°C	ISO 75-1/-2
Vicat softening temperature, B	195	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	0.8	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	500	-	IEC 60112
Other properties			
Density	1180	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	260	°C	-

Characteristics**Processing**

Injection Molding

Applications

General Purpose

Special Characteristics

Flame retardant

Regional Availability

Europe