

**RTP 1002 TFE 15 SI 2**

(PBT+PTFE)-GF15

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	5998	MPa	ASTM D 638
Tensile Strength	91	MPa	ASTM D 638
Flexural Modulus	5102	MPa	ASTM D 790
Flexural Strength	143	MPa	ASTM D 790
Izod Impact notched, 1/8 in	160	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-

Other properties	Value	Unit	Test Standard
Density	1500	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.03	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	238 - 271	°C	-
Mold temperature	79.4 - 107	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants