

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	1.0 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2500 / 90	MPa	ISO 527
Yield stress	70 / 40	MPa	ISO 527
Yield strain	4.5 / 15	%	ISO 527
Stress at break	45 / 45	MPa	ISO 527
Strain at break	35 / >50	%	ISO 527
Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	10 / 30	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	6 / 6	kJ/m <sup>2</sup>	ISO 179/1eA
Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	165 / *	°C	ISO 75-1/-2
Vicat softening temperature, B	190 / *	°C	ISO 306
Coeff. of linear therm. expansion, parallel	85 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	115 / *	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-2 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	- / 3.5	-	IEC 62631-2-1
Volume resistivity	- / 1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	- / 33	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112
Other properties	dry / cond	Unit	Test Standard
Water absorption	9 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1100 / -	kg/m <sup>3</sup>	ISO 1183
Material specific properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Viscosity number	150 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

## Characteristics

### Special Characteristics

High impact or impact modified

### Regional Availability

Europe