

| Processing/Physical Characteristics | dry / cond | Unit | Test Standard |
|-------------------------------------|------------|------|-----------------|
| ISO Data | | | |
| Molding shrinkage, parallel | 1.3 / * | % | ISO 294-4, 2577 |
| Molding shrinkage, normal | 1.3 / * | % | ISO 294-4, 2577 |

| Mechanical properties | dry / cond | Unit | Test Standard |
|---------------------------------------|------------|-------------------|---------------|
| ISO Data | | | |
| Tensile Modulus | 2200 / 600 | MPa | ISO 527 |
| Yield stress | 60 / 55 | MPa | ISO 527 |
| Yield strain | 5 / - | % | ISO 527 |
| Strain at break | >50 / 100 | % | ISO 527 |
| Charpy impact strength, +23°C | N / N | kJ/m ² | ISO 179/1eU |
| Charpy impact strength, -30°C | N / - | kJ/m ² | ISO 179/1eU |
| Charpy notched impact strength, +23°C | 25 / - | kJ/m ² | ISO 179/1eA |
| Charpy notched impact strength, -30°C | 11 / - | kJ/m ² | ISO 179/1eA |

| Thermal properties | dry / cond | Unit | Test Standard |
|--|------------|-------|-----------------|
| ISO Data | | | |
| Melting temperature, 10°C/min | 220 / * | °C | ISO 11357-1/-3 |
| Temp. of deflection under load, 1.80 MPa | 54 / * | °C | ISO 75-1/-2 |
| Vicat softening temperature, B | 200 / * | °C | ISO 306 |
| Burning behav. at 1.5 mm nom. thickn. | HB / * | class | IEC 60695-11-10 |
| Thickness tested | 1.5 / * | mm | - |

| Other properties | dry / cond | Unit | Test Standard |
|---------------------|------------|-------------------|----------------|
| Water absorption | 9 / * | % | Sim. to ISO 62 |
| Humidity absorption | 2.5 / * | % | Sim. to ISO 62 |
| Density | 1100 / - | kg/m ³ | ISO 1183 |

| Processing Recommendation Injection Molding | Value | Unit | Test Standard |
|---|-----------|------|---------------|
| Pre-drying - Temperature | 80 | °C | - |
| Pre-drying - Time | 4 | h | - |
| Processing humidity | ≤0.1 | % | - |
| Melt temperature | 260 - 280 | °C | - |
| Mold temperature | 80 | °C | - |

Characteristics

Processing
Injection Molding

Applications
Automotive

Delivery form
Black

Regional Availability
Europe

Special Characteristics
High impact or impact modified, Heat stabilized or stable to heat