

ARIA B 238

PA6

MAIP SRL

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	50	MPa	ISO 527
Strain at break	3	%	ISO 527
Flexural modulus, 23°C	2800	MPa	ISO 178
Flexural strength	85	MPa	ISO 178
Izod notched impact strength, +23°C	3.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	100	mm/min	ISO 3795 (FMVSS 302)

Other properties	Value	Unit	Test Standard
Density	970	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 20	h	-
Processing humidity	≤0.08	%	-
Melt temperature	260 - 280	°C	-
Mold temperature	60 - 90	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe