

**AKROMID® B3 1 black (2501)**

PA6

Akro-Plastic GmbH

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	1.1 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.0 / *	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	3600 / 1200	MPa	ISO 527
Yield stress	85 / 45	MPa	ISO 527
Flexural modulus, 23°C	3100 / -	MPa	ISO 178
Flexural strength	120 / -	MPa	ISO 178
Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	5 / 16	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	2 / -	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	180 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.6	mm	-
Glow Wire Ignition Temperature (GWIT)	675	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-

<b>Electrical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Volume resistivity	1E11 / 1E8	Ohm*m	IEC 62631-3-1
Surface resistivity	* / 1E10	Ohm	IEC 62631-3-2
Comparative tracking index	600 / -	-	IEC 60112

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Water absorption	10 / *	%	Sim. to ISO 62
Density	1130 / -	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Delivery form**

Black

**Regional Availability**

Europe, Asia Pacific