

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	1.9	g/10min	ASTM D 1238
Temperature	235	°C	-
Load	1	kg	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
Melting Temperature	220	°C	ASTM D 3418

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	1.6	%	ASTM D 570
Water Absorption, Equilibrium	9.5	%	ASTM D 570
Density	1130	kg/m ³	ASTM D 792
Moisture Content	0.08	%	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Type of extrusion	film	-	-
Pre-drying - Temperature	80	°C	-
Melt temperature	260 - 270	°C	-
Zone 1	230 - 260	°C	-
Nozzle temperature	260	°C	-
Type of extrusion	blown	-	-
Pre-drying - Temperature	80	°C	-
Melt temperature	254 - 260	°C	-
Zone 1	246 - 254	°C	-
Nozzle temperature	254	°C	-

Characteristics

Processing
Blown Film Extrusion, Film Extrusion, Thermoforming

Additives
Lubricants

Special Characteristics
Heat stabilized or stable to heat

Features
Nucleated, Homopolymer

Chemical Resistance
General Chemical Resistance

Certifications
Food contact, Food approval 10/2011, Food approval FDA 21 CFR

Regional Availability
North America