

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	2.6	g/10min	ASTM D 1238
Temperature	235	°C	-
Load	1	kg	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
Melting Temperature	220	°C	ASTM D 3418

Other properties	Value	Unit	Test Standard
Moisture Content	0.08	%	-
Other Standards^{S1}			
Water Absorption, 24hr	1.6	%	
Water Absorption, Equilibrium	9.5	%	
Density	1130	kg/m ³	ASTM D 1505

S: These properties are reported by the producer according standards that are different to our defaults.

Processing Recommendation Extrusion	Value	Unit	Test Standard
Type of extrusion	film	-	-
Pre-drying - Temperature	80	°C	-
Melt temperature	260 - 270	°C	-
Zone 1	230 - 260	°C	-
Nozzle temperature	260	°C	-
Type of extrusion	blown	-	-
Melt temperature	254 - 260	°C	-
Zone 1	246 - 254	°C	-
Nozzle temperature	254	°C	-

Characteristics

Processing
Blown Film Extrusion, Film Extrusion, Thermoforming

Special Characteristics
Heat stabilized or stable to heat

Features
Homopolymer

Chemical Resistance
General Chemical Resistance

Certifications
Food contact, Food approval 10/2011, Food approval FDA 21 CFR

Regional Availability
North America