

Product Texts

Zytel® FG53 is an unreinforced, very high viscosity polyamide 66 for extrusion. It has been developed for consideration into applications such as parts for the food industry.

FOOD CONTACT

This product is manufactured according to Good Manufacturing Practice (GMP) principles and generally accepted in food contact applications in Europe and the USA when meeting applicable use conditions. For details, individual compliance statements are available from our representative

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.6 / *	%	ISO 294-4, 2577
^[C] Ejection temperature	190	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3000 / 1200	MPa	ISO 527
^[C] Yield stress	84 / 55	MPa	ISO 527
^[C] Yield strain	4.4 / 30	%	ISO 527
^[C] Nominal strain at break	>50 / >50	%	ISO 527
^[C] Charpy impact strength, +23°C	N / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7 / 40	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6 / 4	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	70 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	74 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	205 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	100 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	3.9 / -	-	IEC 62631-2-1
^[C] Volume resistivity	1E11 / -	Ohm*m	IEC 62631-3-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	8.5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	2.7 / *	%	Sim. to ISO 62
^[C] Density	1140 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Viscosity number	360 / *	cm ³ /g	ISO 307, 1157, 1628

[C]: CAMPUS

Characteristics

Processing

Injection Molding, Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion, Coating, Casting

Delivery form

Pellets, Natural Color

Certifications

Food contact

Regional Availability

North America, Europe, Asia Pacific, South and Central America