

**Product Texts**

Vydyne 67R NT0753 is a high-viscosity, heat stabilized, PA66 resin suitable for injection-molding and extrusion applications. It is available in natural color only. 67R NT0753 resin offers high strength, rigidity and toughness over a broad range of demanding applications and good fluid resistance to a wide variety of chemicals, solvents and oils.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	2.4 / *	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	2.4 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2900 / 1400	MPa	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	5 / 12	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	4.1 / 5.7	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	67 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	188 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	71 / *	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	76 / *	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	>1E13 / 1.4E9	Ohm*m	IEC 62631-3-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	1.8 / *	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	2.4 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	1140 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Delivery form**

Pellets, Natural Color

**Special Characteristics**

Heat stabilized or stable to heat

**Chemical Resistance**

General Chemical Resistance, Solvent Resistance, Oil Resistance

**Regional Availability**

North America, Europe, Asia Pacific