

Product Texts

Vydyne 67B is a high-viscosity PA66 resin suitable for injection-molding and extrusion applications. It is available in natural color only. 67B resin offers high strength, rigidity and toughness over a broad range of demanding applications and good fluid resistance to a wide variety of chemicals, solvents and oils.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	2.2 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	2.1 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2900 / 1900	MPa	ISO 527
^[C] Yield stress	85 / 55	MPa	ISO 527
^[C] Yield strain	5 / 20	%	ISO 527
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	7 / 30	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	6 / 6	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	65 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	200 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	100 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	8.5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	2.5 / *	%	Sim. to ISO 62
^[C] Density	1140 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding, Profile Extrusion, Sheet Extrusion, Other Extrusion

Delivery form

Pellets, Natural Color

Features

Melt Strength

Chemical Resistance

General Chemical Resistance, Solvent Resistance, Oil Resistance

Certifications

Food contact, Food approval FDA 21 CFR

Applications

Automotive, General Purpose, Monofilament, Slit Film

Regional Availability

North America, Europe, Asia Pacific