Vydyne® 41H BK0677

PA66 Ascend

Product Texts

Vydyne 41H BK0677 is general-purpose, high impact-modified, heat stabilized PA66 resin. The product offers improved resistance to thermal degradation.
41H BK0677 is recognized for all the processing and property advantages inherent to PA66 with the addition of improved impact strength. This resin offers a well balanced combination of engineering properties characterized by high melt point, good surface lubricity, abrasion resistance and resistance to many chemicals, machine and motor oils, solvents and gasoline.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
[C] Molding shrinkage, parallel	**1.8 / ***	%	ISO 294-4, 2577
[C] Molding shrinkage, normal	**1.6 / ***	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Tensile Modulus	**1790 / -**	MPa	ISO 527
Yield stress	**49 / -**	MPa	ISO 527
Stress at break	**49 / -**	MPa	ISO 527
Strain at break	**53 / -**	%	ISO 527
Flexural modulus, 23°C	**1800 / -**	MPa	ISO 178
Flexural strength	**55 / -**	MPa	ISO 178
[C] Charpy impact strength, +23°C	**N / -**	kJ/m²	ISO 179/1eU
[C] Charpy impact strength, -30°C	**N / -**	kJ/m²	ISO 179/1eU
[C] Charpy notched impact strength, +23°C	**104 / -**	kJ/m²	ISO 179/1eA
[C] Charpy notched impact strength, -30°C	**83 / -**	kJ/m²	ISO 179/1eA
Izod notched impact strength, +23°C	**85 / -**	kJ/m²	ISO 180/1A
Izod notched impact strength	**41 / -**	kJ/m²	ISO 180/1A
Temperature	**-40**	°C	-

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Melting temperature, 10°C/min	**262 / ***	°C	ISO 11357-1/-3
[C] Temp. of deflection under load, 1.80 MPa	**56 / ***	°C	ISO 75-1/-2
[C] Coeff. of linear therm. expansion, parallel	**150 / ***	E-6/K	ISO 11359-1/-2
[C] Coeff. of linear therm. expansion, normal	**118 / ***	E-6/K	ISO 11359-1/-2
[C] Burning Behav. at 1.5 mm nom. thickn.	**HB / ***	class	IEC 60695-11-10
Thickness tested	**1.5 / ***	mm	-
[C] Burning Behav. at thickness h	**HB / ***	class	IEC 60695-11-10
Thickness tested	**0.8 / ***	mm	-
Burning rate, FMVSS, Thickness 1 mm	**12**	mm/min	ISO 3795 (FMVSS 302)
Glow Wire Flammability Index (GWFI)	**725**	°C	IEC 60695-2-12
GWFI - thickness tested (1)	**0.75**	mm	-
Glow Wire Flammability Index (GWFI)	**725**	°C	IEC 60695-2-12
GWFI - thickness tested (2)	**1.5**	mm	-
Glow Wire Flammability Index (GWFI)	**675**	°C	IEC 60695-2-12
GWFI - thickness tested (3)	**3**	mm	-
Glow Wire Ignition Temperature (GWIT)	**750**	°C	IEC 60695-2-13
GWIT - thickness tested (1)	**0.75**	mm	-
Glow Wire Ignition Temperature (GWIT)	**750**	°C	IEC 60695-2-13
GWIT - thickness tested (2)	**1.5**	mm	-
Glow Wire Ignition Temperature (GWIT)	**700**	°C	IEC 60695-2-13
GWIT - thickness tested (3)	**3**	mm	-
ASTM Data			
UL 94 Flame rating	**HB**	-	UL 94
Thickness tested	**0.75**	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
[C] Volume resistivity	**1E8 / -**	Ohm*m	IEC 62631-3-1
[C] Electric strength	**14 / -**	kV/mm	IEC 60243-1
[C] Comparative tracking index	**600 / -**	-	IEC 60112
ASTM Data			
Arc Resistance	**330 / -**	s	ASTM D 495

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
[C] Density	**1070 / -**	kg/m³	ISO 1183

[C]: CAMPUS

Processing Recommendation Extrusion	Value	Unit	Test Standard
Type of extrusion	**wire/cable**	-	-
Pre-drying - Temperature	**80**	°C	-
Pre-drying - Time	**4**	h	-
Melt temperature	**285 - 305**	°C	-
Mold temperature	**65 - 95**	°C	-
Zone 1	**280 - 310**	°C	-
Zone 2	**280 - 310**	°C	-
Zone 3	**280 - 310**	°C	-
Nozzle temperature	**280 - 310**	°C	-

Characteristics

Processing
Wire/Cable Extrusion, Other Extrusion

Delivery form
Pellets, Black

Special Characteristics
High impact or impact modified, Heat stabilized or stable to heat

Features
Melt Strength

Chemical Resistance
General Chemical Resistance, Solvent Resistance, Oil Resistance

Applications
Automotive, Electrical and Electronical, General Purpose

Regional Availability
North America, Europe, Asia Pacific