

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.4 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3600 / 1700	MPa	ISO 527
^[C] Stress at break	90 / -	MPa	ISO 527
^[C] Strain at break	20 / -	%	ISO 527
Flexural modulus, 23°C	3000 / 1400	MPa	ISO 178
Flexural strength	125 / 50	MPa	ISO 178
^[C] Charpy notched impact strength, +23°C	4.5 / 15	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	75 / *	°C	ISO 75-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-2 / *	class	IEC 60695-11-10

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E15	Ohm	IEC 62631-3-2
^[C] Electric strength	22 / -	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1140 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Special Characteristics

Heat stabilized or stable to heat

Delivery form

Natural Color