

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3200	MPa	ISO 527
Tensile Strength	88	MPa	ISO 527
Strain at break	19	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	72	°C	ISO 11357-1/-2

Other properties	Value	Unit	Test Standard
Density	1130	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.1	%	-
Melt temperature	260 - 300	°C	-
Mold temperature	70 - 110	°C	-
Zone 1	250 - 300	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Black

### Additives

Lubricants

### Regional Availability

North America, Europe, Asia Pacific, South and Central America