

Taromid A 280 Z4

PA66

Taro Plast S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	3	g/10min	ISO 1133
Temperature	280	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	50	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	1800	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	90	kJ/m ²	ISO 179/1eA
ASTM Data			
Izod Impact notched, 1/8 in	900	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	600	J/m	ASTM D 256
Temperature	-25	°C	-
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	256	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	66	°C	ISO 75-1/-2
Vicat softening temperature, B	214	°C	ISO 306
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.97	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Comparative tracking index	600	-	IEC 60112
Other properties			
Water absorption	6	%	Sim. to ISO 62
Density	1070	kg/m ³	ISO 1183

Characteristics**Additives**

Release agent

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather

Features

Low Odor

Chemical Resistance

General Chemical Resistance, Solvent Resistance, Oil Resistance

Applications

Automotive, Electrical and Electronical

Regional Availability

Europe