

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.013	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Break	49.6	MPa	ASTM D 638
Elongation at Break	48	%	ASTM D 638
Flexural Modulus	1999	MPa	ASTM D 790
Flexural Strength	71	MPa	ASTM D 790
Izod Impact notched, 1/8 in	886	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	176	°C	ASTM D 648
DTUL @ 264 psi	65	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1070	kg/m ³	ASTM D 792

Characteristics

Processing
Injection Molding

Regional Availability
North America

Special Characteristics
High impact or impact modified