

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	26 / *	cm ³ /10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2280 / 860	MPa	ISO 527
^[C] Yield stress	58 / 40	MPa	ISO 527
^[C] Yield strain	6 / 25	%	ISO 527
^[C] Charpy impact strength, +23°C	N / N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N / -	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	65 / N	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	13 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	49 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	138 / *	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	210 / *	°C	ISO 306

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1090 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing
Injection Molding

Regional Availability
Europe