

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.016</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>4137</b>	MPa	ASTM D 638
Tensile Strength	<b>75.8</b>	MPa	ASTM D 638
Flexural Modulus	<b>3792</b>	MPa	ASTM D 790
Flexural Strength	<b>124</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 118</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>42.7</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-0</b>	-	UL 94
Thickness tested	<b>0.794</b>	mm	-
DTUL @ 66 psi	<b>188</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>71.1</b>	°C	ASTM D 648
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Volume Resistivity	<b>&gt;1E15</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
Water Absorption, 24hr	<b>0.95</b>	%	ASTM D 570
Density	<b>1180</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.2</b>	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>79.4</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Melt temperature	<b>243 - 277</b>	°C	-
Mold temperature	<b>65.6 - 107</b>	°C	-
Injection pressure	<b>68.9 - 124</b>	MPa	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, Asia Pacific

### Special Characteristics

Flame retardant