

**Product Texts**

50% Glass Reinforced

ISO 1043 (PBT+PET)-GF50

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.9	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	16500	MPa	ISO 527
<sup>[C]</sup> Stress at break	155	MPa	ISO 527
<sup>[C]</sup> Strain at break	1.6	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	55	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	60	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	9.5	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	225	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	205	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	225	°C	ISO 75-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	0.3	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	0.15	%	Sim. to ISO 62
<sup>[C]</sup> Density	1720	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding

**Additives**

Release agent

**Delivery form**

Pellets

**Regional Availability**

Europe, Asia Pacific

**Other text information**

**Injection molding**

[Injection Molding Recommendations](#)  
[Steel recommendations for molds screws and barrels](#)  
[Supporting document for Stanyl quality processing](#)