

Nymax™ 1308A HS BK13

PA66

Avient Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.018	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Strength	60	MPa	ISO 527
Flexural modulus, 23°C	1800	MPa	ISO 178
Charpy notched impact strength, +23°C	20	kJ/m ²	ISO 179/1eA
Thermal properties			
ASTM Data			
DTUL @ 264 psi	60	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1090	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	260 - 280	°C	-
Mold temperature	65 - 85	°C	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Delivery form

Black

Regional Availability

Asia Pacific