

DOMAMID 66I2H2

PA66

DOMO Engineering Plastics

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.4	%	ISO 294-4, 2577
Molding shrinkage, normal	1.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2500	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	28	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	25	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	262	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	175	°C	ISO 75-1/-2
Vicat softening temperature, B	230	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1090	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	75 - 85	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	40 - 80	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat