

**GLAMIDE® TY-791 HT**

PA6T-(GF+MX)60

Toyobo Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	9	g/10min	ASTM D 1238
Mold Shrinkage, MD	0.0015	mm/mm	ASTM D 955

Mechanical properties	dry / cond	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength	180 / 134	MPa	ASTM D 638
Flexural Modulus	18500 / 17800	MPa	ASTM D 790
Flexural Strength	250 / 210	MPa	ASTM D 790
Rockwell Hardness	R 120 /	-	ASTM D 785
Izod Impact notched, 1/8 in	75 / 85	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	65 / 70	J/m	ASTM D 256
Temperature	-40	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	220	°C	ASTM D 648
DTUL @ 264 psi	200	°C	ASTM D 648

Electrical properties	dry / cond	Unit	Test Standard
<b>ASTM Data</b>			
Dielectric Strength, Short Time	28 / 21	kV/mm	ASTM D 149
Volume Resistivity	1E15 / 1E13	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.6	%	ASTM D 570
Water Absorption, Equilibrium	1.4	%	ASTM D 570
Density	1740	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 120	°C	-
Pre-drying - Time	3 - 5	h	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 100	°C	-
Injection pressure	50 - 90	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

U.V. stabilized or stable to weather