

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.6 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	17000 / 14500	MPa	ISO 527
^[C] Stress at break	240 / 185	MPa	ISO 527
^[C] Strain at break	2.3 / 3.6	%	ISO 527
^[C] Charpy impact strength, +23°C	85 / 89	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	16 / -	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	271 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	249 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1600 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing
Injection Molding

Features
Copolymer

Delivery form
Black

Chemical Resistance
General Chemical Resistance

Special Characteristics
Heat stabilized or stable to heat

Applications
Automotive