

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	2	g/10min	ISO 1133
Temperature	275	°C	-
Load	0.325	kg	-
Molding shrinkage, parallel	3.5	%	ISO 294-4, 2577
Molding shrinkage, normal	2.8	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	2150	MPa	ISO 527
Tensile Strength	55	MPa	ISO 527
Flexural modulus, 23°C	2020	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	42	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	260	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	59	°C	ISO 75-1/-2
Vicat softening temperature, B	190	°C	ISO 306
Burning behav. at thickness h	HB	class	IEC 60695-11-10
<b>Other properties</b>			
Density	1090	kg/m <sup>3</sup>	ISO 1183
Moisture Content	0.15	%	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Natural Color

### Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

### Applications

Sports Equipment

### Regional Availability

Europe