

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	8500 / 8000	MPa	ISO 527
Stress at break	95 / 90	MPa	ISO 527
Strain at break	3 / 3	%	ISO 527
Charpy impact strength, +23°C	50 / 50	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	8 / 9	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	240 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	250 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Burning behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E11 / 1E11	Ohm*m	IEC 62631-3-1
Comparative tracking index	600 / -	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	4 / *	%	Sim. to ISO 62
Humidity absorption	1.4 / *	%	Sim. to ISO 62
Density	1420 / -	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	310 - 330	°C	-
Mold temperature	80 - 110	°C	-

## Characteristics

### Processing

Injection Molding

### Special Characteristics

Flame retardant, Halogen-free

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa