

**Product Texts**

Extrusion

ISO 1043 PA6/6T

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melt volume-flow rate, MVR	9.6 / *	cm <sup>3</sup> /10min	ISO 1133
Temperature	230 / *	°C	-
Load	2.16 / *	kg	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	2700 / -	MPa	ISO 527
<sup>[C]</sup> Yield stress	83 / -	MPa	ISO 527
<sup>[C]</sup> Yield strain	4.4 / -	%	ISO 527
<sup>[C]</sup> Nominal strain at break	10.6 / -	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	N / -	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	1.6 / -	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	205 / *	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	60 / *	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	104 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Humidity absorption	2.8 / *	%	Sim. to ISO 62
<sup>[C]</sup> Density	1140 / -	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Material specific properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Viscosity number	183 / *	cm <sup>3</sup> /g	ISO 307, 1157, 1628

[C]: CAMPUS

**Characteristics****Processing**

Film Extrusion, Sheet Extrusion, Other Extrusion

**Regional Availability**

Asia Pacific

**Delivery form**

Pellets