

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	24	g/10min	ISO 1133
Temperature	280	°C	-
Load	5	kg	-
Molding shrinkage, parallel	1.1	%	ISO 294-4, 2577
Molding shrinkage, normal	1.2	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9900	MPa	ISO 527
Tensile Strength	80	MPa	ISO 527
Strain at break	1.4	%	ISO 527
Charpy impact strength, +23°C	15	kJ/m ²	ISO 179/1eU

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	255	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	50	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	189	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Electric strength	26.8	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112
Other Standards^{S1}			
Volume resistivity	1E13	Ohm*m	IEC 61340-2-3
Surface resistivity	1E13	Ohm	IEC 61340-2-3

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Humidity absorption	0.9	%	Sim. to ISO 62
Density	1910	kg/m ³	ISO 1183
Bulk density	770	kg/m ³	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.1	%	-
Melt temperature	290 - 310	°C	-
Mold temperature	90 - 150	°C	-
Zone 1	260 - 310	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Flame retardant, Halogen-free, Thermally Conductive

Applications

Automotive, Electrical and Electronical

Additives

Flame retarding agent

Regional Availability

North America, Europe, Asia Pacific, South and Central America