

Product Texts

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 80G33HS1L BK104 is a 33% glass fiber reinforced heat stabilized polyamide 66 resin with outstanding impact resistance developed using our Super Tough technology.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577
^[C] Ejection temperature	210	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	8800 / 6500	MPa	ISO 527
^[C] Stress at break	148 / 112	MPa	ISO 527
^[C] Strain at break	3.6 / 6.6	%	ISO 527
^[C] Charpy impact strength, +23°C	97 / 96	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	20 / 27	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	18 / 17	kJ/m ²	ISO 179/1eA
ASTM Data			
Tensile Strength	138 / -	MPa	ASTM D 638
Elongation at Break	3.2 / -	%	ASTM D 638
Flexural Modulus	6900 / -	MPa	ASTM D 790
Flexural Strength	205 / -	MPa	ASTM D 790
Izod Impact notched, 1/8 in	200 / -	J/m	ASTM D 256

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	75 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	245 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	261 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	24 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	-
Yellow Card available	yes / *	-	-
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-
Yellow Card available	yes / *	-	-
^[C] Burning rate, FMVSS, Thickness 1 mm	23	mm/min	ISO 3795 (FMVSS 302)
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.75	mm	-
DTUL @ 264 psi	245	°C	ASTM D 648
Melting Temperature	263	°C	ASTM D 3418

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Comparative tracking index	- / 400	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	4.5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.5 / *	%	Sim. to ISO 62
^[C] Density	1330 / -	kg/m ³	ISO 1183
Density	1330	kg/m ³	ASTM D 792

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Features

Weldable

Delivery form

Black

Applications

Automotive, Sports Equipment

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa