

Product Texts

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 80G25HS BK117 is a 25% glass fiber reinforced, toughened, heat stabilized, black polyamide 66 resin for injection molding.

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.3 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577
^[C] Thermal conductivity of melt	0.21	W/(m K)	-
^[C] Ejection temperature	210	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	7000 / 4500	MPa	ISO 527
^[C] Stress at break	120 / 90	MPa	ISO 527
^[C] Strain at break	4 / 8	%	ISO 527
^[C] Charpy impact strength, +23°C	80 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	80 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	22 / 24	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	14 / 13	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	262 / *	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	75 / *	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	240 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	258 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Electric strength	32 / -	kV/mm	IEC 60243-1
^[C] Comparative tracking index	* / 375	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1250 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Delivery form

Pellets, Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America

Additives

Lubricants, Release agent